



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 4

TA1001 AUDI A4 SAL 95> & EST 96> INC. QUATTRO

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	F	2	M12 x 35 Bolts, 2 Nuts & 4 Washers
B	2	Handed Side Arms	G	4	10 x 40 Flat Washers
C	2	Handed Bumper Supports	H	6	12 x 25 Flat Washers
D	2	M16 x 50 Bolts Nuts & Washers			
E	2	M10 x 100 Bolts, Nuts & Washers			

1. Remove the floor covering and rear trim.
2. Remove the rear bumper, two vertical bolts each side, four screws securing the bumper to the existing bumper arms (use the holes in the rear panel to access the upper screws). Pull the bumper outwards and rearwards to remove from its sliders, remove the existing bumper arms (these are no longer required).
3. Cut the bumper centrally, (SEE SKETCH).
4. Locate item **B** into each chassis and loosely bolt using item **E** with item **G** and the existing nuts and bolts.
5. Using item **F** with item **H** loosely bolt item **A** to item **B** at the bottom set of holes if there is no existing hole in line with the top holes use the hole each side in item **A** as a jig drill two 13mm holes through the rear panel.
6. Using the existing bolts and nuts bolt item **C** to the bumper.
7. Replace the bumper ensuring the studs in item **C** locate in the top set of holes in item **A**, secure using the nuts (Item **F**) it may be necessary to pack the bumper out, if so use the washers (item **H**) provided.
8. Using item **D** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
9. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
10. Push the bumper back into its fixing points.

Note: nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.

