



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 1

## TA1002 AUDI A6 92-97 & EST 94-97 100Series & Quattro 91-97 & EST 92-97

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	H	2	M12 x 30 Bolts & S/P Washers
B	1	Left Hand Side Arm	I	2	M12 x 75 Bolts & S/P Washers
C	1	Right Hand Side Arm	J	4	M8 x 35 Bolts & S/P Washers
D	2	Clamp Plates	K	4	12 x 25 Flat Washers
E	2	17 x 73 Spacer Tubes	L	4	10 x 40 Flat Washers
F	2	M16 x 50 Bolts, Nuts & Washers	M	4	8 x 25 Flat Washers
G	6	M10 x 110 Bolts, Nuts & Washers			

1. Remove the rear bumper (two bolts each side in the boot and three tip screws each side) firmly pull the sides of the bumper outwards and rearwards, locate the existing marked out hole in the lower edge of the bumper and carefully cut out.
2. Remove the bumper mountings.
3. Using Item J with Item M bolt Item B and Item C to the bumper.
4. Using Item I and Item H with item K under each bolt head loosely bolt item A to item B and Item C.
5. Locate the towbar and bumper assembly into the end of each chassis and bolt into place using either the existing bolts or Item G with Item D inside the boot.
6. Place Item E up into the existing forward holes and bolt into place using Item G with Item L placed above and below.
7. Push the sides of the bumper back into place and replace the tip screws.
8. Using item F bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
9. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.

**Note:** nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.

