



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 3

## TA1004 Audi A6 Saloon 97> & Avant Estate 98>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	E	2	M16 x 50 Bolts, Nuts & S/P Washers
B	1	L/H Side Arm	F	4	M12 x 35 Bolts, Nuts & S/P Washers
C	1	R/H Side Arm	G	4	M10 x 100 Bolts 2 Nuts 4 Washers
D	1	Extension Bar	H	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
			J	6	10 x 30 Flat Washers
			K	8	12 x 25 Flat Washers

1. Remove the rear bumper (5 nuts around each light inside, 1 screw on the bottom edge and 2 tip screws under each mud flap), cut two slots in the bumper and lower skirt. (See sketch).
2. Remove the inner bumper beam and mounting arms (these are on longer required).
3. Locate item **B** and item **C** into each chassis. (Remove the tape covering the forward mounting holes) and using item **G** with item **J** loosely bolt the side arms into place.
4. Using item **F** bolt item **A** to item **B** and item **C**. Fully tighten all nuts and bolts and re-fit the bumper.
5. Using item **H** with item **K** bolt item **D** to item **A**.
6. Using item **E** bolt the ball bracket and wiring plate (not supplied in this kit) to item **D**.

**Note:**

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

