



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 2

**TBM903 BMW Series 5 June 88> & Touring Estate 92>**

Item	Qty	Description	Item	Qty	Description
A	1	Towbar	D	2	M16 x 50 Bolts, Nuts & S/P Washers
B	2	Drop Plates	E	8	M10 x 25 Bolts, Nuts & S/P Washers
C	2	Clamp Plates	F	6	M10 x 30 Bolts & S/P Washers
			G	6	10 x 30 Flat Washers
			H	4	10 x 25 Flat Washers

1. Remove the trim from the rear face of the bumper; take out the two nuts each side allowing the bumper to slide off.
2. Locate the six threaded holes on the underside of the chassis, clear any underseal away so that the towbar fits firmly to the surfaces.
3. Using Item **F** with Item **G** under each bolt head, loosely bolt Item **A** into place.
4. Using Item **E** loosely bolt Item **B** to Item **A**.
5. Using the holes in Item **B** as jigs drill four 11mm holes through the rear panel only.
6. Using Item **E** with Item **C** (saloon) or Item **H** (estate) inside the panel bolt Item **B** into place. Note: on the estate remove the plastic plugs inside to gain access to the drilled holes.
7. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
8. Locate the moulded arrow in the white part of the bumper, using this as a centre line mark out a slot 140mm wide x 65mm deep in the lower black portion of the bumper, refit the bumper over the towbar mounting plate.
9. Using Item **D** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.

