



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 4

TBM 909 BMW 5 Series Saloon (E60) 2003> & Estate (E61) 2004>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	C	2	M16 x 50 Bolts Nuts & S/P Washers
B	1	Extension bar	D	2	M12 x 85 (Grade 10.9) Bolts & Nyloc Nuts
			E	8	M10 x 40 Bolts & S/P Washers
			F	4	12 x 25 Flat Washers
			G	8	10 x 25 Flat Washers

1. Remove the rear bumper. Two fixing behind the side trim panels (Saloon only) five clips around each wheel arch, and clips along the bottom edge.
2. Temporarily disconnect reversing sensors.
3. Remove bumper inner beam/arms. (These are not refitted.)
4. Cut a section from the lower trim 80mm wide x 100mm deep.
5. Using Item **E** with Item **G** bolt Item **A** to the existing captive nuts on the rear panel.
6. Fully tighten all bolts and ensure the towbar is rigid and secure.
7. Refit bumper and reversing sensors.
8. Using Item **D** with Item **F** bolt Item **B** to Item **A**.
9. Using Item **C** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

