



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 1

## TBM 909VK BMW 5 Series Saloon (E60) 2003> & Estate (E61) 2004>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	C	2	M12 x 25 Bolts & S/P Washers
B	1	Detachable housing	D	2	M12 x 22 Bolts & S/P Washers
			E	8	M10 x 40 Bolts & S/P Washers
			F	4	12 x 25 Flat Washers
			G	8	10 x 25 Flat Washers
			H	1	Flip Up Socket Plate

1. Remove the rear bumper. Two fixing behind the side trim panels (Saloon only) five clips around each wheel arch, and clips along the bottom edge.
2. Temporarily disconnect reversing sensors.
3. Remove bumper inner beam/arms. (These are not refitted.)
4. Cut a section from the lower SEE SKETCH.
5. Using Item E with Item G bolt Item A to the existing captive nuts on the rear panel.
6. Using Item D with Item F and Item C with Item B bolt Item B and Item H to Item A.
7. Fully tighten all bolts and ensure the towbar is rigid and secure.
8. Refit bumper and reversing sensors.

**Note:**

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

