



# Tow-Trust Towbars

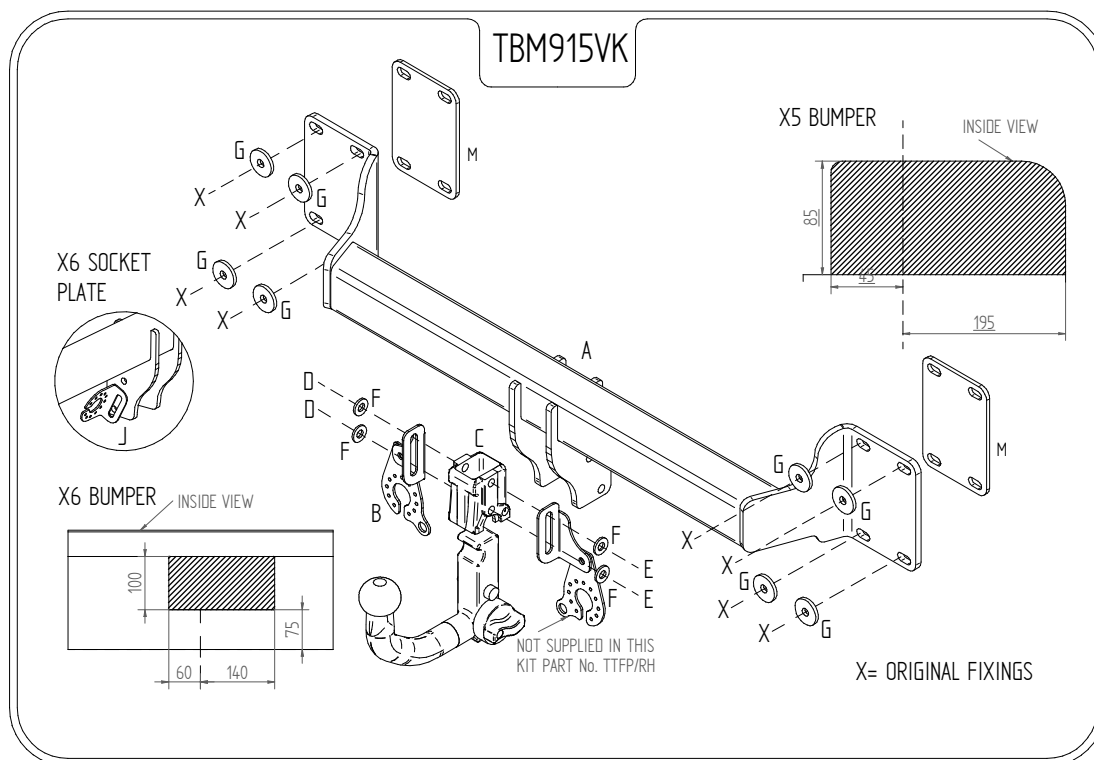
Important: Please read General Notes overleaf before fitting

Issue 5

## TBM 915 VK BMW X5 (E70) '07> X6 (E71) '08>

| Item | Qty | Description          | Item | Qty | Description                  |
|------|-----|----------------------|------|-----|------------------------------|
| A    | 1   | Crossmember          | D    | 2   | M12 x 25 Bolts & S/P Washers |
| B    | 1   | Flip Up Socket Plate | E    | 2   | M12 x 22 Bolts & S/P Washers |
| C    | 1   | Detachable Housing   | F    | 4   | 12 x 25 Flat Washers         |
|      |     |                      | G    | 8   | 12 x 40 Flat Washers         |
|      |     |                      | H    | 6   | Large Plastic Rivets         |
|      |     |                      | J    | 1   | Small Angle Socket Plate     |
|      |     |                      | M    | 2   | 6 mm Spacer Plates           |

- X5:** Remove bottom skirt from bumper. All fixings along lower edge, all fixings around each wheel arch, one fixing behind each reflector.  
**X6:** Remove complete rear bumper. **NOTE:** Remove the lower skirt first.
- Remove bumper beam and retain original fixings.
- X6:** Place item **A** inline with Towbar mounting points and mark the plastic on the rear panel then trim the plastic so Item **A** can bolt up flush.
- Using original fixings and Item **G** bolt Item **A** to the rear panel. **NOTE:** Some Vehicles require Item **M** Between the rear panel and the Towbar to give extra clearance along the top edge of Item **A** and the inner plastic bumper support.
- As a precaution seal around each end plate of the towbar to prevent water damage.
- Using Item **D** with Item **F** and Item **E** with Item **F** bolt Item **C** and **B** to Item **A**.
- Fully tighten all fixings and ensure the towbar is rigid and secure.
- Cut a section centrally from the lower edge of the bumper skirt. (SEE SKETCH) or (PRE MARKED AREA).
- Refit bumper skirt.



### Note:

- Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
- Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.