



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 2

TBM 915 VK BMW X5 (E70) '07>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	D	2	M12 x 25 Bolts & S/P Washers
B	1	Flip Up Socket Plate	E	2	M12 x 22 Bolts & S/P Washers
C	1	Detachable Housing	F	4	12 x 25 Flat Washers
			G	8	12 x 40 Flat Washers

1. Remove bottom skirt from bumper. All fixings along lower edge, all fixings around each wheel arch, one fixing behind each reflector.
2. Remove bumper beam and retain original fixings.
3. Using original fixings and Item **G** bolt Item **A** to the rear panel.
4. As a precaution seal around each end plate of the towbar to prevent water damage.
5. Using Item **D** with Item **F** and Item **E** with Item **F** bolt Item **C** and **B** to Item **A**.
6. Fully tighten all fixings and ensure the towbar is rigid and secure.
7. Cut a section centrally from the lower edge of the bumper skirt. (SEE SKETCH)
8. Refit bumper skirt.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.

