



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 2

Type TC604 Citroen Xantia Saloon 93>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	E	4	M16 x 50 Bolts, Nuts & Washers
B	1	Extension Bar	F	10	M10 x 35 Bolts, Nuts & Washers
C	2	Side Arms	G	4	10 x 40 Washers
D	2	25 x 40 Washers	H	2	Bolt Caps
			J	10	10 x 25 Flat Washers

1. Remove the bumper. Place the suspension setting to the "change wheel mode" this will raise the rear suspension so that it is easier to remove the right hand splash guard and will give access to the M8 bolt on the inside of the wheel arch and the M5 bolt on the towing eye, remove the M8 bolt from the left hand wheel arch and the torx-head screws, two above and one underneath two plastic plugs on the bumper tips.
2. Using item **F** and item **J** with item **D** under each bolt head loosely bolt item **A** to existing holes in the rear cross frame, using item **F** and item **J** with item **G** inside the towing eye bolt item **A** to the existing holes in the back of each towing eye.
3. Locate the existing holes in the wheel arch frame, using item **F** and item **J** with item **G** under each bolt head loosely bolt item **C** to these holes, using item **F** and item **J** with item **C** to item **A** fully tighten all nuts and bolts.
4. Cut a small section from the bottom of the bumper 140mm wide x 40mm (this is to let the drop plate on item **A** through and is not visible) replace the bumper and splash guard.
5. Using item **E** bolt item **B** to item **A**, use item **H** over bolt heads.
6. Using item **E** bolt the ball bracket and wiring plate (not supplied in this kit) to item **B** ensure the towbar is rigid and secure.

Note: nose load limits and vehicle manufactures trailer / caravan weight limits must be observed.

