



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 3

## Type TC 630 Citroen Xantia Estate 95>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	H	2	M16 x 50 Bolts Nuts & S/P Washers
B	1	R/H Side Arm	I	1	M10 x 55 Bolts Nuts & S/P Washers
C	1	L/H Shaped Side Arm	J	1	M10 x 45 Bolts Nuts & S/P Washers
D	1	Centre Bracket	K	2	M12 x 80 Grade 10.9 Bolts & Nyloc Nuts
E	1	Extension Bar	L	9	M10 x 30 Bolts 8 Nuts 9 S/P Washers
F	1	19 x 20 Spacer Tube	M	5	10 x 30 x 3 Flat Washers
G	1	Captive Nut	N	12	10 x 25 x 3 Flat Washers
			O	4	12 x 25 x 3 Flat Washers

1. Lower the spare wheel.
2. Using item L with item M on the outer face of the rear panel and item N under the bolt head loosely bolt item A to the two existing holes in the rear panel.
3. Using item L with item M under each bolt head and item N under the nut loosely bolt item B and item C to the existing hole in each wheel arch.
4. Using item L with item N loosely bolt item C to item A.
5. Using item I with item M against lashing eye and item N under the nut, place item F between the lashing eye and item C and loosely bolt into place.
6. Using item J with item N loosely bolt item B to item A and the lashing eye, using item L with item N bolt item B to item A.
7. Place item G through the existing square hole on the underside of the boot floor, using item L with item N under the head loosely bolt item D into place, using item L with item N under the head bolt item D to item A.
8. Using item K with item O bolt item E to item A.
9. Using item H bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
10. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
11. Replace the spare wheel.

### Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

