



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 3

TC637 Citroen Xara Estate 98>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	E	2	M16x50 Bolts, Nuts & S/P Washers
B	1	Extension Bar	F	4	M10x50 Bolts, Nuts & S/P Washers
C	2	Handed Side Arms	G	2	M10x30 Bolts, Nuts & S/P Washers
D	2	Clamp Plates with Bolts	H	2	M12x85 Grade 10.9 Bolts & Nyloc Nuts
			J	2	10x30 Flat Washers
			K	10	10x25 Flat Washers
			L	4	12x25 Flat Washers

1. Remove the spare wheel.
2. Lift the floor covering and locate and remove the two large grommets in the floor near each wheel arch. Place item **D** into the large holes and locate into the holes provided.
3. Using item **G** with item **J** loosely bolt item **A** to the existing holes in the rear panel.
4. Loosely bolt item **C** to item **D** using nuts provided and item **K**.
5. Using item **F** and item **K** bolt item **C** to item **A** at the same time clamping the frame between the two.
6. Using item **H** and item **L** bolt item **B** to item **A**.
7. Using item **E** bolt the ball bracket and wiring plate (not supplied in this kit) to item **B**.
8. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
9. Replace the spare wheel.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

