



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 4

TC639 Citroen C5 Hatchback 2001>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	E	2	M16 x 50 Bolts Nuts & S/P Washers
B	1	Extension Bar	F	5	M12 x 35 Bolts Nuts & S/P Washers
C	1	L/H Side Arm	G	4	M10 x 40 Bolts & S/P Washers Only
D	1	R/H Side Arm	H	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
			J	4	10 x 25 Flat Washers
			K	4	12 x 25 Flat Washers

1. Remove the central nut securing the bumper to the spare wheel pan.
2. Remove one screw each side securing the plastic underskirt.
3. Temporarily remove the rearmost exhaust rubber.
4. If reversing sensors are fitted temporarily disconnect. Remove sensor wiring from clips and remove the plastic moulding from inside the bumper (located below the vehicle towing eye).
5. Using item **G** with item **J** loosely bolt item **C** and item **D** to the existing threaded holes in each chassis member.
6. Using item **F** bolt item **A** to item **C** and item **D**.
7. Using item **H** with item **K** bolt item **B** to item **A**.
8. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
9. Re-mount the exhaust rubber onto existing hanger.
10. Reconnect reversing sensors and replace wiring and plastic moulding.
11. Cut a slot in the underskirt 60 x 110 (see sketch) if required trim to suit, and re-fit. **NOTE:** The underskirt can be left off the vehicle and re-fitted if the towbar is removed.
12. Using item **E** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

