



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 6

TC645 Citroen C5 Hatchback 2004>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	H	2	M16 x 50 Bolts Nuts & S/P Washers
B	1	L/H Side Arm	J	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
C	1	R/H Side Arm	K	8	M10 x 40 Bolts & S/P Washers
D	1	Angle Bracket	L	6	M12 x 45 Bolts, 4 Nuts & S/P Washers
E	1	Clamp Plate	P	8	10 x 30 Flat Washers
F	1	2 Hole Clamp Plate	R	10	12 x 25 Flat Washers
G	1	Extension Bar	T	1	Spacer Block

1. Temporarily lower the exhaust from the uppermost hanger.
2. Remove the black plastic underskirt from the lower edge of the bumper. Two fixings along the bottom edge, one central fixing, five fixings securing the heat shield. Pull underskirt and heat shield from under the bumper, this will allow access to the two fixings securing the underskirt to the rear panel.
3. Cut a section from the underskirt centrally 65mm wide x 65mm deep. If required trim to suit.
4. Using Item K with Item P and Item E loosely bolt Item B to the existing holes in the lower face of the left hand chassis and Item C to the right hand chassis.
5. Locate Item A under the bumper and using Item L with Item R loosely bolt Item A to Item B and Item C.
6. Fully tighten the rearmost right hand bolt into the chassis as access when Item D is in place is restricted.
7. Using Item K with Item P loosely bolt Item D to the existing hole in the side of the right hand chassis.
8. Using Item K with Item P loosely bolt Item F to the existing hole in the side of the right hand chassis.
9. Using Item K with Item P bolt Item D and Item F to each side arm. (Note: Item T is used on the R/H Side as a spacer on models from 2007.)
10. Refit the exhaust onto the left hand side arm.
11. Using Item J with Item R bolt Item G to Item A.
12. Using Item H bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
13. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
14. Refit heat shield and underskirt.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

