



# Tow-Trust Towbars

**Important: Please read General Notes overleaf before fitting**

Issue 1

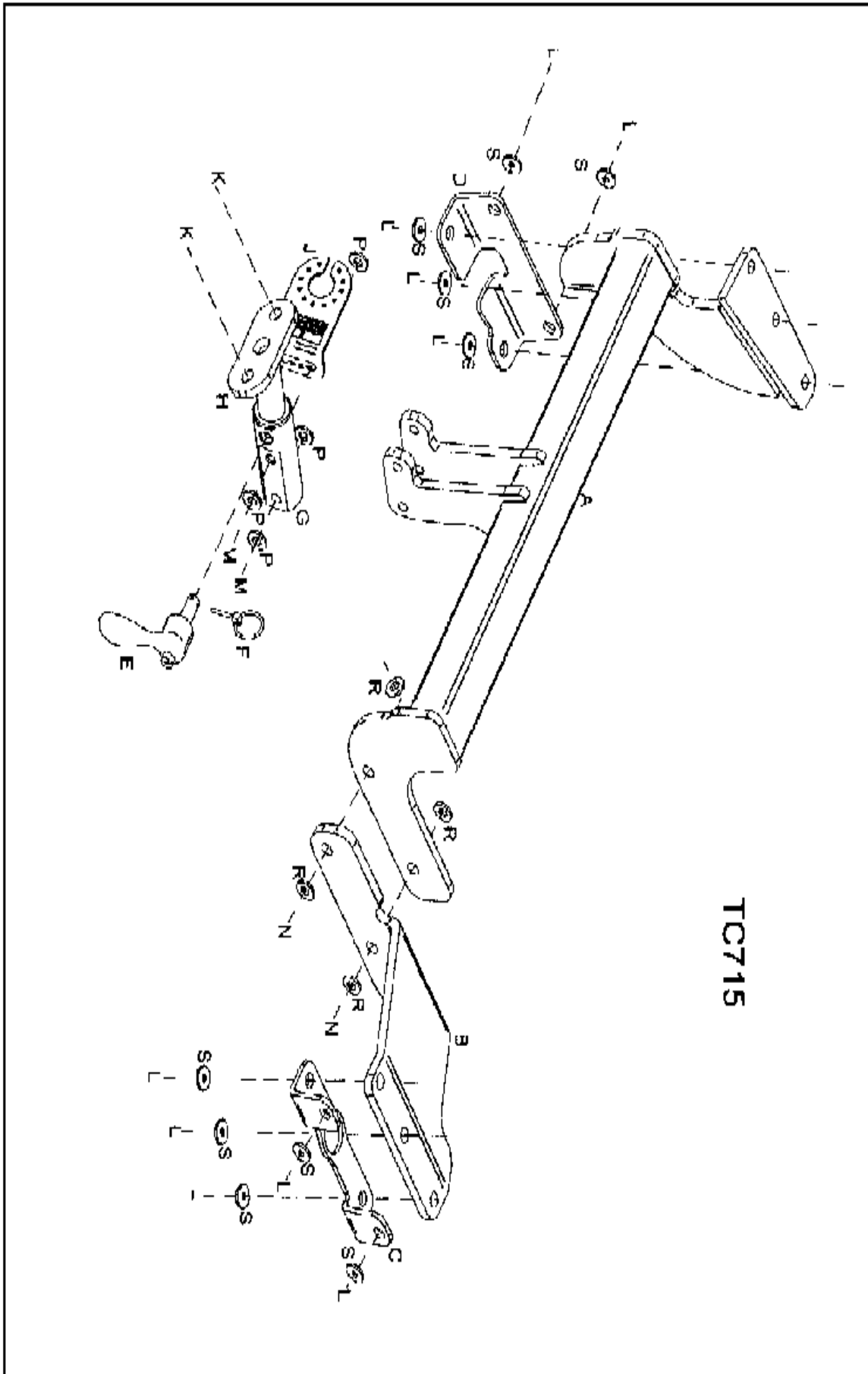
**TC715D Mitsubishi Outlander / Citroen C Crosser / Peugeot 4007  
2007>**

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	K	2	M16 x 50 Bolts, Nuts & S/P Washers
B	1	R/H Side Plate	L	10	M10 x 40 x 1.25 Bolts & S/P Washers
C	1	R/H Angle Bracket	M	2	M12 x 90 Grade 10.9 Bolts & Nyloc Nuts
D	1	L/H Shaped Angle Bracket	N	2	M14 x 40 Bolts & Nyloc Nuts
E	1	Ratchet Handle	P	4	12 x 25 Flat Washers
F	1	Linchpin	R	4	14 x 27 Flat Washers
G	1	Extension Housing	S	10	10 x 30 Flat Washers
H	1	Detachable Extension			
J	1	Socket Plate			

1. Lower the spare wheel.
2. Cut a section centrally from the lower edge of the bumper 70mm wide x 20mm deep. If required trim to suit.
3. Temporarily remove all fixings from lower edge of the bumper. **Note:** Bend central bumper tag out of the way to gain access for towbar.
4. Remove rearmost exhaust rubber. **Note:** It is advisable to support the exhaust during this process to prevent damage.
5. Using Item L with Item S loosely bolt Item B through central hole only to existing threaded hole in lower face of the right hand chassis member.
6. Using Item L with Item S loosely bolt Item C through existing threaded holes in side face of chassis and through Item B into existing threaded holes in lower face of the chassis.
7. Carefully locate Item A into the rear bumper and using Item L with Item S loosely bolt through central hole only to existing threaded hole in lower face of the left hand chassis member.
8. Using Item N with Item R loosely bolt Item A to Item B.
9. Using Item L with Item S loosely bolt Item D through existing threaded holes in the side face of the chassis and through Item A into the existing threaded holes in the lower face of the chassis.
10. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
11. Using Item M with Item P loosely bolt Item G and Item J to Item A.
12. Locate Item H into Item G and secure with Item E (Turn Handle) so that the eccentric cam pin locks into position.
13. Fully tighten Item M securing the extension housing.
14. Detach towbar extension (Item H) to ensure all components are properly aligned. **Note:** Ensure Item F (Linchpin) is in position at all times when towing and that the Ratchet Handle (Item E) is facing rearwards.
15. Using Item K bolt the ball bracket (not supplied in this kit) to the mounting plate.
16. Refit exhaust rubber.
17. Replace spare wheel.
18. Replace fixings in lower edge of bumper.

**Note:**

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.



TC715