



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 2

## TCH4 CHRYSLER GRAND VOYAGER STOW 'N' GO 2005>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	D	2	M16 x 50 Bolts, Nuts & S/P Washers
B	2	Handed Side Arms	E	6	M10 x 40 Bolts & S/P Washers
C	1	Extension Bar	F	4	M12 x 35 Bolts, 2 Nuts & 4 S/P Washers
			G	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
			H	4	10 x 40 Flat Washers
			J	2	10 x 25 Flat Washers
			K	4	12 x 25 Flat Washers

1. Remove rear bumper. Two fixings along top edge, four fixings on lower edge, and three tip fixings at each side.
2. Remove bumper beam and bumper beam support arm. (These are not refitted with the towbar.)
3. Locate Item **B** into each chassis and using Item **E** with Item **H** and Item **J** loosely bolt through existing holes.
4. Using Item **F** loosely bolt Item **A** to Item **B**.
5. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
6. Cut a section centrally from the lower edge of the bumper 65mm wide x 35mm deep. If required trim to suit.
7. Refit rear bumper.
8. Using Item **G** with Item **K** bolt Item **C** to Item **A**.
9. Using item **D** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.

**Note:**

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

