



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 1

TD978HK DIAHATSU TERIOS 2006>

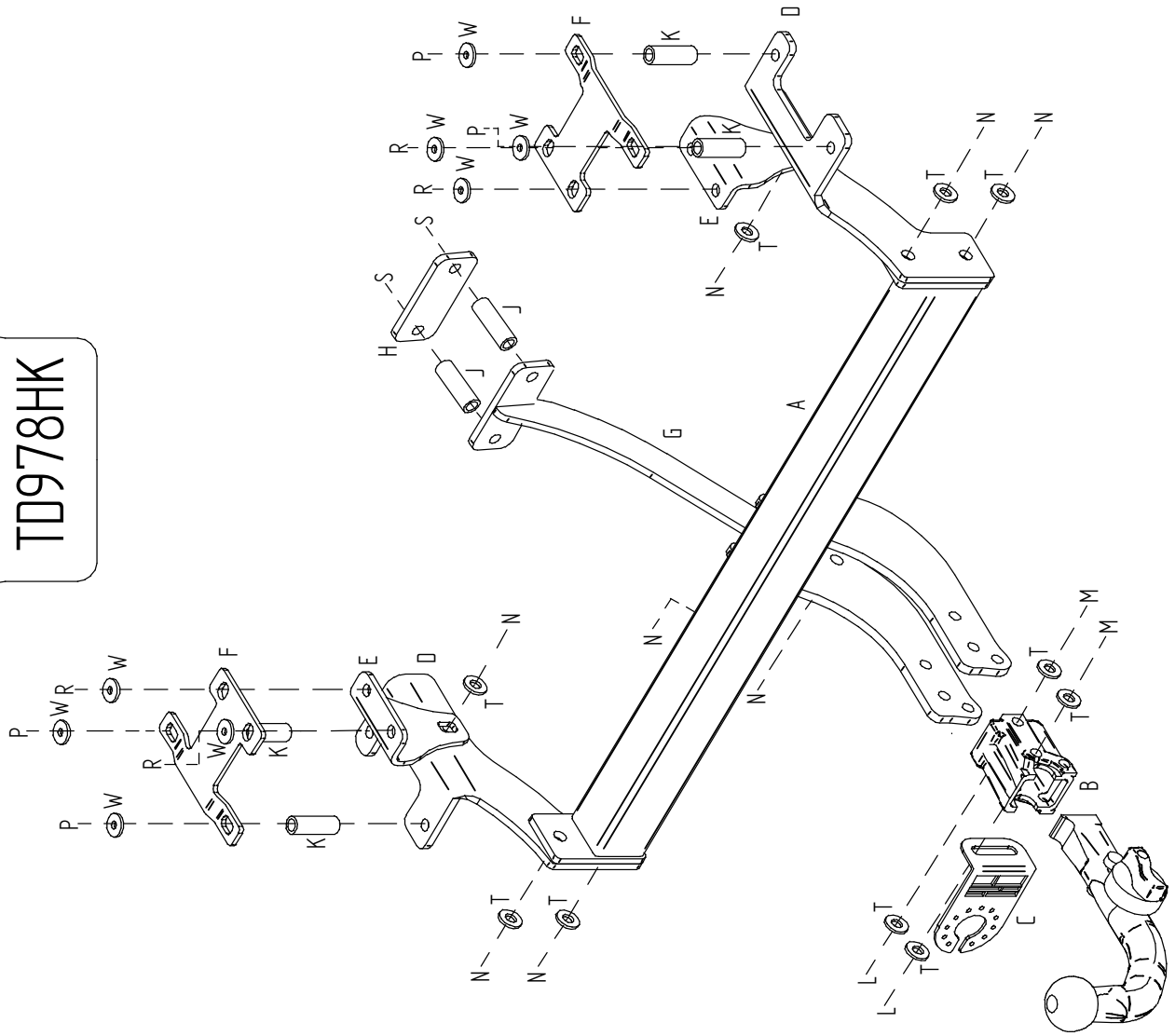
Item	Qty	Description	Item	Qty	Description
A	1	Towbar	L	2	M12 x 25 Bolts & S/P Washers
B	1	Detachable Housing	M	2	M12 x 25 Bolts & S/P Washer
C	1	Socket Plate	N	8	M12 x 40 Bolts, 4 Nuts & 8 S/P Washers
D	2	Handed side Arms	P	4	M10 x 100 Bolts, Nuts & S/P Washers
E	2	Angle Brackets	R	4	M10 x 30 Bolts, Nuts & S/P Washers
F	2	Clamp Plates	S	2	M10 x 90 Bolts, Nuts & S/P Washers
G	1	Centre Arm	T	10	12 x 25 Flat Washers
H	1	Back plate	W	8	10 x 25 Flat Washers
J	2	19 x 58 Spacer Tubes			
K	4	19 x 52 Spacer Tubes			

1. Lower the rear exhaust silencer.
2. Remove the boot floor trim.
3. On the bottom face of each chassis member just rearward of the anti roll bar locate the rearmost hole and drill a 13MM hole up through the top face.
4. Using items **D** as template mark the forward most hole on the other side of the anti roll bar and drill up through both faces.
5. Locate items **F** on the boot floor line up the rear most hole, mark off forward most hole and drill out to 20mm.
6. Insert items **K** into each chassis and loosely bolt items **D** to the underside of each chassis and items **F** inside the boot fixing in place with items **P** and items **W**.
7. Drill the remaining two fixing points in items **F** through boot floor.
8. Using items **R** with items **W** and item **N** with items **T** loosely bolt items **E** to the side arms and up through the boot floor.
9. Using items **N** and items **T** bolt item **A** between side arms.
10. Using items **N** loosely bolt item **G** to item **A**, mark the rear cross member of vehicle and drill two 13mm holes through both faces.
11. On the forward face of the cross member open holes out to 20mm.
12. Insert items **J** into cross member and bolt in place using items **S** and item **H**.
13. Using items **M** with items **T** and item **L** with item **T** bolt item **B** and item **C** to item **A**.
14. Align Towbar with vehicle and fully tighten all nuts and bolts ensuring Towbar is rigid and secure.
15. Re hang the exhaust and refit boot trim (the corners of the corrugated plastic trim will require trimming for a flush fit).

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.

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Tow with Trust