



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 3

TF1028 Fiat Marea Saloon '97>

Item	Qty	Description	Item	Qty	Description
A	1	Towbar	F	2	M16 x 50 Bolts, Nuts & S/P Washers
B	1	Extension Bar	G	4	M10 x 90 Bolts, Nuts & S/P Washers
C	2	Clamp Plates	H	10	M8 x 30 Bolts, Nuts & S/P Washers
D	4	17 x 60 Spacer Tubes	J	1	M8 x 50 Bolts & S/P Washers only
E	1	17 x 20 Spacer Tubes	K	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
			L	10	8 x 25 Flat Washers
			M	4	10 x 25 Flat Washers
			N	4	12x25 Disc Springs

1. Remove the spare wheel from inside the boot remove the right and left hand panels to expose the mounting points.
2. Remove the towing eye (this is no longer required). Remove the rear exhaust bracket.
3. Using item **H** with item **L** loosely bolt item **A** to each chassis member. Using the holes in item **A** as jigs, drill four 11mm holes up into the boot. Open the top holes only to 18mm.
4. Place item **D** down into the holes just drilled. Place item **C** over the top and secure item **A** into place.
5. Using the holes in item **C** as jigs, drill 9mm holes down through the boot floor. Using item **H** with item **L** bolt into place.
6. Using item **J** with item **E** and item **L** re-bolt the exhaust bracket into place,
7. Using item **K** with item **N** bolt item **B** to item **A**.
8. Using item **F** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
9. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

