



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 3

TF1031 Fiat Multipla 2000>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	G	2	M16 x 50 Bolts Nuts & S/P Washers
B	2	Handed Angle Brackets	H	6	M10 x 130 Bolts Nuts & S/P
C	1	L/H Clamp Plate	J	4	M12 x 35 Bolts 2 Nuts & 4 S/P Washers
D	1	R/H Clamp Plate	K	6	M8 x 35 Bolts Nuts & Washers
E	6	25mm x 88mm Spacer Tubes	L	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
F	1	Extension Bar	M	10	10 x 25 Flat Washers
			N	2	10 x 30 Flat Washers
			P	6	8 x 25 Flat Washers
			R	4	12 x 25 Flat Washers

1. Lower the spare wheel. Remove the rear trim and tie down hooks. Roll the floor covering out of the way.
2. Locate the two dimples each side and drill out to 11mm. (The forward hole should be drilled through both faces of the chassis) open the top forward hole and rear bottom hole out to 25mm.
3. Locate item **E** into the chassis and using item **H** with item **M** loosely bolt item **B** to the underside of each chassis with item **C** and item **D** inside the boot against the floor.
4. Using item **J** bolt item **A** to item **B**.
5. Using the rearmost holes in item **C** and item **D** as jigs, drill two 11mm holes down through both faces of the rear chassis member, locate item **E** into the chassis and bolt using item **H** with item **M** and item **N**.
6. Using the remaining holes in item **C** and item **D** as jigs, drill six 9mm holes down through the boot floor. Using item **K** with item **P** bolt the clamp plates to the boot floor.
7. Using item **L** with item **R** bolt item **F** to item **A**.
8. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
9. Re-fit rear trim and re-place the spare wheel.
10. Using item **G** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

