



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 3

TF 154 Ford Focus Estate '99>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	F	2	M16 x 50 Bolts, Nuts & S/P Washers
B	1	L/H Side Arm	G	4	M12 x 35 Bolts, Nuts & S/P Washers
C	1	R/H Side Arm	H	4	M10 Nuts & S/P Washers only
D	1	Extension Bar	J	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
E	4	Clamp Plates with M10 x 30 Bolts	K	4	12 x 25 Flat Washers

1. Remove the rear exhaust hanger from the underside of the chassis.
2. Place item **E** through the access holes in the underside of each chassis member and locate into the existing holes in the outer face.
3. Using item **H** loosely bolt item **B** and item **C** to each chassis member.
4. Using item **G** loosely bolt item **A** to item **B** and item **C**.
5. Using item **J** and item **K** bolt item **D** to item **A**.
6. Using item **F** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
7. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure. Replace the rear exhaust hanger.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

