



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 4

## TH254 Honda CR - V 2002>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	G	2	M16 x 50 Bolts, Nuts & S/P Washers
B	1	Extension Bar	H	8	M10 x 100 Bolts, Nuts & S/P Washers
C	2	Handed Side Arms	J	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
D	1	15mm Spacer	K	4	M12 x 35 Bolts, 2 Nuts & 4 S/P Washers
E	1	12mm Spacer	L	1	M16 x 80 Bolt, Nut & S/P Washer
F	8	19 x 66 Spacer Tubes	M	8	10 x 40 Flat Washers
			N	4	12 x 25 Flat Washers
			P	8	10 x 25 Flat Washers

1. Temporarily lower the rearmost exhaust.
2. Remove trim from the boot.
3. Locate the four dimples each side in the boot floor. Drill out to 20mm. Pass 11mm drill down through the freshly drilled holes and locate in the dimples below and drill down through the bottom face.
4. From inside the boot locate Item F down through each hole into the chassis.
5. Using Item H with Item P and Item M inside the boot loosely bolt Item C into place. Note: to give maximum clearance above the exhaust on the right hand side, insert bolts from underneath.
6. Using Item K loosely bolt Item A to Item C.
7. Locate Item D and Item E either side of the central towing eye and using Item L bolt into place.
8. Using Item J with Item N bolt Item B to Item A.
9. Using Item G bolt the ball bracket (not supplied in this kit) to the mounting plate.
10. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
11. Refit exhaust and replace boot trim.

### Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

