



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 4

TH255 Honda Accord Saloon 2003>

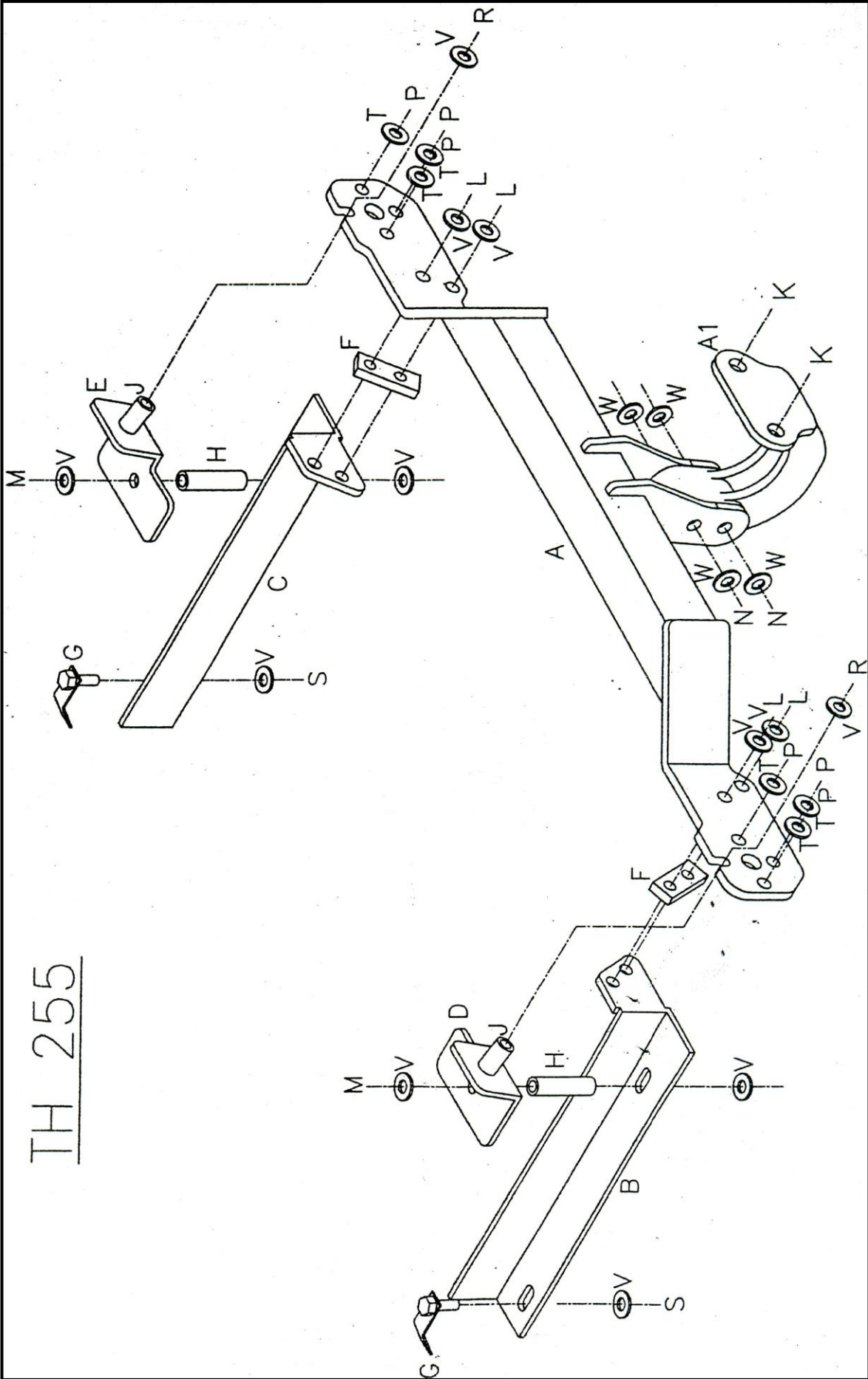
Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	K	2	M16 x 50 Bolts, Nuts & Washers
A1	1	Extension Bar	L	4	M10 x 50 Bolts, Nuts & Washers
B	1	L/H Side Arm	M	2	M10 x 100 Bolts, Nuts & Washers
C	1	R/H Side Arm	N	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
D	1	L/H Boot Bracket	P	6	M8 x 30 Bolts & Washers
E	1	R/H Boot Bracket	R	2	M10 x 70 Bolts, Nuts & Washers
F	2	Spacers (Use on 2.4ltr Twin Exhaust Models Only)	S	2	M10 Nuts & S/P Washers
G	2	Clamp Plates with Captive Bolt (M10 x 25)	T	6	8 x 25 Flat washers
H	2	19 x 69 Spacer Bushes	V	12	10 x 25 Flat Washers
J	2	19 x 33 Spacer Bushes	W	4	12 x 25 Flat Washers

1. Remove rear bumper. 2 push in clips along the lower edge, 3 fasteners around each wheel arch and 1 fastener under the plastic cap below each light cluster.
2. Temporarily remove the inner trim from both sides of the boot to expose the dimples in the boot floor.
3. Remove bumper cross beam (this is no longer required).
4. Using Item P with Item T and Item L with Item V loosely bolt Item A to the rear panel.
5. Using the cut out in Item A as a jig, drill an 11mm diameter hole through the rear panel for bolt Item R.
6. Locate the dimples in the boot floor approx. 80mm forward of the rear panel and drill 20mm holes down through the top face of the chassis only.
7. Locate Item H down into each chassis and insert Item J through the rear panel.
8. Using Item M with Item V and Item R with Item V loosely bolt Item D and Item E into place. (Insert bolts from inside the boot to allow trim to be refitted).
9. Locate Item G into large holes and down through existing holes and bolt Item B and Item C into place using Item S and Item V.
Note: on 2.4ltr models with twin exhaust Item F are located between the side arms (Item B and Item C) and the rear panel; this allows clearance for exhaust mountings.
10. Using Item N with Item W bolt Item A1 to Item A.
11. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
12. Cut a small section centrally from the lower edge of the bumper 70mm wide x 70mm deep.
13. Replace the rear bumper, and boot trim.
14. Using Item K bolt the ball bracket (not supplied in this kit) to the mounting plate.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

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Tow with Trust