



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 1

## TI951 Isuzi Trooper LWB & SWB '96> / Vauxhall Monterey '94-'98

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	G	2	M16 x 50 Bolts Nuts & S/P Washers
B	2	Side Arms	H	7	M12 x 35 Bolts Nuts & S/P Washers
C	1	Small 2 Hole Angle Bracket	J	2	M10 x 30 Bolts Nuts & S/P Washers
D	1	Large 4 Hole Angle Bracket	K	3	M12 x 35 x 1.25 Bolts & S/P Washers
E	1	Small 4 Hole Angle Bracket	L	2	M10 x 35 x 1.25 Bolts & S/P Washers
F	1	Spacer	M	4	Disc Spring Washers
			N	2	12 x 40 Flat Washers
			P	3	12 x 25 Flat Washers

1. Remove the towing eyes from each chassis member (these are no longer required). Retain the bolts.
2. Using item **M** and the original bolts, loosely bolt item **B** through the bumper irons and into the existing threaded holes in each chassis.
3. Using item **H** loosely bolt item **C** to the right hand item **B** and into the existing threaded hole in the chassis with item **K** and item **P**.
4. Using item **K** with item **P** loosely bolt item **D** to the existing threaded holes in the left hand chassis. Place item **N** between item **D** and the chassis. Using item **H** bolt item **D** to item **B**.
5. Using item **L** loosely bolt item **E** to the existing threaded holes in the right hand chassis. Using item **J** bolt item **E** to item **B**.
6. Using item **H** bolt item **A** to item **B**.
7. Using item **G** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
8. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.

**Note:** nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

