



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 4

TL226 Jaguar S.Type '99>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	G	2	M16 x 50 Bolts, Nuts & S/P Washers
B	1	Left Hand Side Arm	H	4	M12 x 130 Bolts, Nuts & S/P Washers
C	1	Right Hand Side Arm	J	6	M12 x 40 Bolts, Nuts & S/P Washers
D	2	19 x 96 Spacer Tubes	K	2	M8 x 55 Bolts, Nuts & S/P Washers
E	2	19 x 100 Spacer Tubes	L	4	12 x 40 Flat Washers
F	2	17 x 20 Spacer Tubes	M	4	8 x 25 Flat Washers
			N	6	12 x 25 Flat Washers

1. Remove the rear bumper, 4 plastic plugs along the lower edge, 2 torx head screws in the lower wheel arch, 1 tip bolt each side and 2 bolts securing the mudguards, 4 fixings along the rear panel inside the boot and 3 bolts each side located behind the metal side panels.
2. Temporarily lower the exhaust and remove the heat shield. Remove the towing eyes (these are no longer required).
3. Cut a small section from the lower edge of the bumper 50mm wide x 90mm deep.
4. Locate the existing dimples above the chassis inside the boot and also on the bottom face of each chassis, drill these out to 13mm, open the forward top holes only inside the boot to 20mm.
5. Place item **E** down through the forward holes in the boot, place item **L** over the top and pass item **H** down through the tubes. Locate item **D** into the chassis through the large existing hole in the bottom face of each chassis. Using item **H** and item **L** pass through the tubes from inside the boot.
6. Place item **F** onto item **K** with item **M** and loosely bolt item **B** and item **C** into position.
7. Using item **J** with item **N** bolt item **A** to item **B** and item **C**.
8. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
9. Re fit the exhausts, heat shields and bumper.
10. Using item **G** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.

Note: nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

