



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 5

TL241 Rover 400 Hatchback 95 – 98 Honda Civic 5 Door Hatchback 95>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	F	10	M12 x 30 Bolts, 4 Nuts & 10 S/P Washers
B	1	L/H Side Arm	G	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
C	1	R/H Side Arm	H	6	12 x 40 Flat Washers
D	1	Extension Bar	I	6	12 x 25 Flat Washers
E	2	M16 x 50 Bolts, Nuts & S/P Washers			

1. Remove the rear bumper, (four plastic clips underneath, tip bolt on each side and five plastic clips on the top edge).
2. Cut a slot in the lower part of the bumper (see sketch).
3. Remove the metal pressings covering the ends of each chassis (these are no longer required).
4. Locate Item **B** and Item **C** into the ends of each chassis member and line the captive nuts with the existing holes in the chassis loosely bolt using Item **F** with Item **H** under each bolt head.
5. Using Item **F** loosely bolt Item **A** to Item **B** and Item **C**.
6. Using Item **F** with Item **I** under each bolt head bolt Item **A** to the existing holes in the rear panel place Item **H** on the forward face.
7. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
8. Refit the bumper.
9. Using Item **G** with Item **I** bolt Item **D** to Item **A**.
10. Using item **E** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

