



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 5

**TL241A Rover 400 Hatchback 95 – 00 45 Hatchback 00>**

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	G	6	M12 x 30 Bolts, 4 Nuts & 6 S/P Washers
B	2	R/H & L/H Side Arms	H	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
C	1	Extension Bar	J	4	M10 x 50 Bolts & S/P Washers Only
D	2	R/H & L/H Clamp Plates	K	8	10 x 40 Flat Washers
E	2	M16 x 50 Bolts, Nuts & S/P Washers	L	2	12 x 40 Flat Washers
F	8	M10 x 30 Bolts, Nuts & S/P Washers	M	6	12 x 25 Flat Washers

1. Remove the rear bumper, (four plastic clips underneath, tip bolt on each side and five plastic clips on the top edge).
2. Cut a slot in the lower part of the bumper (see sketch).
3. Remove the metal pressings covering the ends of each chassis (these are no longer required).
4. Locate Item **B** into the ends of each chassis member.
5. Using Item **G** with Item **M** and Item **L** loosely bolt Item **A** to the existing holes in the rear panel, using Item **G** bolt Item **A** to Item **B**.
6. Locate the existing holes in the underside of each chassis member in line with the rear holes in Item **B**, using a centre punch, mark up through each hole into the boot and drill down two 11mm holes, place Item **D** over the freshly drilled holes in the boot, mark off the five holes each side and drill down 11mm holes, clear any mastic away from the boot floor so that Item **D** fits flush to the floor.
7. Using Item **J** loosely bolt Item **B** to Item **D**.
8. Using Item **F** with Item **K** bolt item **D** to the boot floor.
9. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
10. Refit the bumper.
11. Using Item **H** with Item **M** bolt Item **C** to Item **A**.
12. Using item **E** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.

**Note:**

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

