



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 4

TL248 Rover 75 Saloon '99> & Estate 2001>

Item	Qty	Description	Item	Qty	Description
A	1	Towbar	E	2	M16 x 50 Bolts Nuts & S/P Washers
B	2	Side Arms	F	8	M8 x 30 Bolts & S/P Washers Only
C	2	Clamp Plate (One threaded)	G	8	M12 x 35 Bolts & S/P Washers Only
D	2	19 x 24 Spacer Bushes	H	2	M12 x 50 Bolts & S/P Washers Only
D1	2	40 x 31 Spacer Bushes	J	2	M12 x 90 Bolts & S/P Washers Only
			K	8	8 x 25 Flat Washers
			L	8	12 x 40 Flat Washers
			M	2	12 x 25 Flat Washers

SALOON VERSION (MGZT)

1. Remove the rear bumper. (Five fixings along the top edge and two screws in the lower edge of the wheel arch).
2. Remove the metal bumper beam. (Four bolts each side).
3. Locate item **B** into the open ends of each chassis member and loosely bolt using two of item **G** each side with item **L**. On the underside of the chassis you may find that temporarily lowering the exhaust will help when fitting the left hand side.
4. Using item **G** with item **L** loosely bolt item **A** to item **B**.
5. Using item **F** with item **K** loosely bolt item **A** to the existing threaded holes in the rear panel.
6. Locate item **C** threaded into the central towing eye and using item **D** and item **H** with item **M**, bolt item **A** to the towing eye.
7. Using item **E** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
8. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
9. Replace the bumper.

Note: nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

ESTATE VERSION (MGZTT)

1. Remove the rear bumper. (Four fixings in the lower mudguard, two rear lower plastic fixings, five fixings underneath the upper plastic bumper trim and two upper fixings along each light cluster).
2. Remove the metal bumper beam. (Four bolts each side).
3. Cut a hole in the lower edge of the bumper 60mm wide x 110mm deep.
4. Locate item **B** into the open ends of each chassis member and loosely bolt using three of item **G** each side with item **L**. On the underside of the chassis you may find that temporarily lowering the exhaust will help when fitting the left hand side.
5. Using item **G** with item **L** loosely bolt item **A** to item **B**.
6. Using item **F** with item **K** loosely bolt item **A** to the existing threaded holes in the rear panel.
7. Using item **J** with item **M**, item **C**, item **D** and item **D1** loosely bolt item **A** to the central towing eye (see sketch).
8. Using item **E** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
9. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
10. Replace the bumper.

Note: nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

