



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 1

## TM10 MERCEDES SPRINTER TWIN WHEEL NOT WITH STEP 2006>

| Item | Qty | Description     | Item | Qty | Description                            |
|------|-----|-----------------|------|-----|--|
| A    | 1   | Crossmember     | D    | 2   | M16 x 50 Bolts, Nuts & S/P Washers     |
| B    | 2   | Side Arms       | E    | 8   | M12 x 100 Bolts & Nyloc Nuts           |
| C    | 1   | Coupling Spacer | F    | 6   | M12 x 40 Bolts, 4 Nuts & 6 S/P Washers |
|      |     |                 | G    | 26  | 12 x 25 Flat Washers                   |

1. Remove the towing eye from the right hand chassis member. (This is not refitted with the Towbar).
2. Using item **E** with item **G** loosely bolt items **B** to the existing holes in each chassis member.
3. Using item **F** with item **G** bolt item **A** to item **B**.
4. Using item **D** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
5. Fully tighten all nuts and bolts and ensure Towbar is rigid and secure.

**Note:**

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.

