



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 1

TM868 S MERCEDES SPRINTER TWIN WHEEL 1995-2006

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	D	2	M16 x 50 Bolts, Nuts & S/P Washers
B	2	Side Arms	E	8	M12 x 100 Bolts & Nyloc Nuts
C	1	Coupling Spacer	F	6	M12 x 40 Bolts, 4 Nuts & 6 S/P Washers
			G	8	12 x 25 Flat Washers

1. Remove the towing eye from the right hand chassis member. (This is not refitted with the Towbar).
2. Using item **E** with item **G** loosely bolt items **B** to the existing holes in each chassis member.
3. Using item **F** with item **G** bolt item **A** to item **B**.
4. Using item **D** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
5. Fully tighten all nuts and bolts and ensure Towbar is rigid and secure.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturer's trailer / caravan weight limits must be observed.

