



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 3

TM871 Mercedes E Class Estate '96>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	E	2	M16 x 50 Bolts Nuts & S/P Washers
B	2	Handed Side Arms	F	4	M10 x 35 Bolts, Nuts & S/P Washers
C	2	Spacer Plates	G	4	M12 x 50 Bolts & S/P Washers
D	1	Extension Bar	H	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
			J	8	12 x 25 Flat Washers
			K	4	10 x 40 Flat Washers

1. From inside the boot remove the trim panels from each side. Remove the four tie down eyes and lift the edges of the boot floor covering.
2. Remove any mastic from the underside of each chassis member, this will reveal two dimples each side. Drill up four 14mm holes into the chassis.
3. Locate item **B** into the ends of each chassis.
4. Using item **F** with item **K** loosely bolt the side arms (item **B**) to the existing holes in the side face of each chassis member.
5. Using item **G** with item **J** loosely bolt item **A** to the underside of the chassis and onto each side arm (item **B**).
Note on later models item **C** is used as a spacer between item **A** and the underside of the vehicle.
6. Using item **H** with item **J** bolt item **D** to item **A**.
7. Using item **E** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
8. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

