



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 3

TM872 Mercedes E Class Saloon (W210) '95>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	E	2	M16 x 50 Bolts, Nuts & S/P Washers
B	1	L/H Hand Side Arm	F	4	M12 x 40 Bolts, 2 Nuts & 4 S/P Washers
C	1	R/H Hand Side Arm	G	4	M10 x 35 Bolts & S/P Washers only
D	1	Extension Bar	H	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
			J	4	10 x 30 Flat Washers
			K	10	12 x 25 Flat Washers
			L	2	65mm Plastic Grommets

1. Remove the bumper. Lower the exhaust and remove the heat shield.
2. Remove any mastic from the underside of each chassis member; this will reveal two dimples each side, drill up 4, 14mm holes into the chassis.
3. Locate the dimple in the side of the left hand chassis member (this can be seen above the exhaust) drill out to 14mm.
4. Locate the dimple on the rear panel (one each side in line with each chassis member) drill out to 65mm.
5. Locate Item B and Item C into each chassis member through the holes just drilled.
6. Using item G with item J loosely bolt each side arm into position.
7. Using item F with item K bolt Item A up through the chassis and onto each side arm. Seal off large holes with plastic grommets provided.
8. Fully tighten all nuts and bolts and refit the exhaust heat shield, replace the exhaust back onto its hanger and replace the bumper.
9. Using item H with item K bolt item D to item A.
10. Using item E bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
11. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

