



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 2

TN830 Nissan Primera Saloon / Hatch '99 – MID '02

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	G	2	M16 x 50 Bolts Nuts & Washers
B	1	L/H Side plate	H	5	M10 x 30 x 1.25 Bolts, 2 Nuts & 2 Washers
C	1	L/H Angle Bracket	J	2	M12 x 50 Bolts 1 Nut & 2 Washers
D	1	6 Hole Angle Bracket	K	1	M16 x 50 Bolt & Washer
E	1	Captive Bolt Strap, 1 Nut & 1 Washer	L	2	M8 x 25 Bolts & Washers
F	1	Double Captive Bolt Strap, 2 Nuts & 2 Washers	M	8	10 x 25 Flat Washers
			N	2	12 x 25 Flat Washers
			P	2	8 x 25 Flat Washers

1. Remove the rear bumper. (Three fixings along the top edge, five fixings along the lower edge and one wheel arch tip screw each side.)
2. Cut a slot in the lower edge of the bumper 50mm wide x 60mm deep.
3. Remove the towing eye from the left side. (This is no longer required.)
4. Using item **H** with item **M** loosely bolt item **B** and item **C** to the existing captive nuts in the left hand chassis.
5. Using item **J** with item **N** loosely bolt item **A** to item **B** and item **C**.
6. Using item **K** loosely bolt item **A** to the right hand towing eye.
7. Remove the two bolts securing the exhaust bracket to the right hand chassis.
8. Using item **E** and item **H** loosely bolt item **D** to the right hand chassis.
9. Locate item **F** into the right hand chassis through the holes in item **A** and the existing holes in the chassis and loosely bolt using item **M** and the nuts provided.
10. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
11. Using item **L** with item **P** refit the exhaust bracket.
12. Re-fit the bumper.
13. Using item **G** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.

Note: nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

