



# Tow-Trust Towbars

**Important: Please read General Notes overleaf before fitting**

## Issue 4

### TN831 Nissan Primera Estate '98 - 2002

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	G	2	M16 x 50 Bolts Nuts & S/P Washers
B	1	Extension Bar	H	14	M10 x 35 x 1.25 Bolts, 6 Nuts 14 S/P Washers
C	1	L/H Side Arm	J	4	M8 x 35 Bolts & S/P Washers
D	1	R/H Side Arm	K	1	M6 x 25 Bolt & S/P Washer
E	1	Angle Bracket	L	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
F	1	R/H Extension Bracket	M	12	10 x 25 Flat Washers
			N	4	8 x 25 Flat Washers
			P	4	12 x 25 Flat Washers
			R	1	6 x 20 Flat Washers

1. Remove the rear bumper. 3 fixings along the top edge, 5 fixings along the underside and 1 tip screw each side. Cut slot in the bumper (see sketch).
2. Remove the towing eyes. (These are not re-fitted).
3. Temporarily lower the exhaust at rearmost point.
4. Using item **H** with item **M** loosely bolt item **C** to the existing captive nuts in the chassis.
5. Using item **H** with item **M** loosely bolt item **E** to item **C** and to the existing captive nuts in the chassis.
6. Using item **J** with item **N** loosely bolt item **D** and item **F** to the captive nuts in the chassis. Using item **K** with item **R** loosely bolt item **F** at the forward remaining hole.
7. Using item **H** bolt item **A** to item **C** and item **D**.
8. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
9. Re-fit exhaust onto new hanger.
10. Re-fit the bumper.
11. Using item **L** with item **P** bolt item **B** to item **A**.
12. Using item **G** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
13. Re fit the exhaust.

#### Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

