



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 1

## TN838 Nissan Primera Estate 2002>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	E	2	M16 x 50 Bolts, Nuts & S/P Washers
B	1	L/H Side Arm	F	10	M10 x 40 Bolts, 3 Nuts & 10 S/P Washers
C	1	R/H Side Arm	F1	1	M10 x 25 Bolt & S/P Washer
D	1	8mm Spacer	G	4	M12 x 40 Bolts, Nuts & S/P Washers
			H	14	10 x 25 Flat Washers
			J	8	12 x 25 Flat Washers

1. Remove the rear bumper. Remove clips along the lower edge, 2 bolts each side behind side panels inside the boot, 1 bolt under each light cluster and 1 tip bolt each side behind each wheel arch trim.
2. Remove the end caps from each chassis member. Remove the towing eye from the left hand side (these items are no longer required).
3. Temporarily remove the three rear exhaust hangers to lower the exhaust. Temporarily lower the heat shield.
4. Locate item **B** and item **C** into the open ends of each chassis member and item **D**; loosely bolt into position using item **F** and item **F1** with item **H**.
5. Using item **G** with item **J** loosely bolt item **A** to item **B** and item **C**.
6. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
7. Re-fit the heat shield and exhaust hanger.
8. Re-fit the bumper.
9. Using item **E** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.

**Note:** nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

