



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 3

## TS854 Vauxhall Agila 2000> / Suzuki Wagon 'R' 2000>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	K	4	M16 x 50 Bolts Nuts & S/P Washers
B	1	Extension Bar	L	4	M10 x 80 Bolts Nuts & S/P Washers
C	1	Left Hand Side Arm	M	6	M10 x 30 Bolts 4 Nuts & 6 S/P Washers
D	1	Right Hand Side Arm	N	2	M8 x 30 Bolts & S/P Washers
E	1	Central Bracket	P	2	8 x 25 Flat Washers
F	1	Long Clamp Strap	R	2	10 x 25 Flat Washers
G	1	Short Clamp Strap	S	2	Bolt Caps
H	2	25mm x 52 Spacer Tubes			
J	2	19mm x 52 Spacer Tubes			

1. Remove the floor covering, spare wheel cover, side panels and rear panel. Remove the central towing eye (this will not be replaced). Temporarily release the petrol supply pipe from the left hand side. Locate the towing eye hole in the bumper and cut out to the edge (see sketch).
2. Using item **N** with item **P** loosely bolt item **E** to the towing eye fixing points.
3. Position item **C** over the petrol supply pipe.
4. Using item **M** with item **R** loosely bolt item **A** to item **E**.
5. Using item **M** loosely bolt item **A** to item **C** and to item **D**.
6. Ensure item **A** is parallel to the rear of the vehicle. Using the holes in item **C** and item **D** as jigs, drill four 11mm holes up into the boot. Open the top holes only to 25mm rear holes and 19mm front holes.
7. Place item **H** into the rear holes and item **J** into the front holes. Place item **F** and item **G** over the spacer tubes and using item **L** bolt towbar assembly into place.
8. Using item **K** bolt item **B** to item **A**.
9. Using item **K** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
10. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
11. Replace rear panel, side panels, spare wheel cover and floor covering.

**Note:** nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed

