



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 1

TT2 Toyota Hilux 2WD Pickup 2005>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	E	2	M16 x 50 Bolts Nuts & S/P Washers
B	2	Side Arms	F	6	M12 x 40 Bolts & Nyloc Nuts
C	1	Coupling Spacer	G	2	M12 x 90 Bolts & Nyloc Nuts
D	2	19 x 58 Spacer Bushes	H	4	M12 x 40 X 1.25 Grade 10.9 Bolts & S/P Washers
			J	2	12 x 40 Flat Washers
			K	12	12 x 25 Flat Washers

1. Models with bumper step. Locate the four fixings securing the mounting arms to each chassis and loosen. Remove the two fixings securing the mounting arm to the bumper. Place two Item **K** (flat washers) between the bumper and the mounting arm and using existing bolts, loosely bolt. Repeat this procedure on opposite side.
2. Using Item **G** with Item **D** and Item **J** loosely bolt Item **B** to the existing forward hole in each chassis member.
3. Using Item **H** with Item **K** loosely bolt Item **B** to existing threaded holes. Note: On models with bumper step locate Item **B** between each chassis and the mounting arm.
4. Using Item **F** bolt Item **A** to Item **B**.
5. Using Item **E** with item **C** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
6. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.

Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

