



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 1

## TT991 TOYOTA 4 RUNNER/HI-LUX SURF 1990 - 1996

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	G	2	M16 x 50 Bolts, Nuts & S/P Washers
B	2	Handed Side Arms	H	12	M12 x 40 Bolts 10 Nuts & 12 S/P Washers
C	2	Captive Clamp Plates	J	2	M10 x 100 Bolts, Nuts & S/P Washers
D	1	Exhaust Plate	K	6	M8 x 30 Bolts, Nuts & S/P Washers
E	1	Angle Bracket	L	8	12 x 40 Flat Washers
F	2	17 x 56 Spacer Tubes	M	2	12 x 25 Flat Washers
			N	4	10 x 40 Flat Washers

1. Remove the towing eye.
2. Temporarily lower the tailgate to allow access
3. **NOTE:** V6 models require the exhaust mounting to be moved. To do this use Item **D** with Item **K**. Lower the winding mechanism using Item **E**.
4. Using Item **J** with Item **N** and Item **F** loosely bolt Item **B** to the outside face of each chassis member at the forward existing hole.
5. Using Item **H** with Item **L** and Item **C** bolt Item **B** into place at the two rearmost existing holes. **NOTE:** on some models it may be necessary to use Item **L** as a spacer between the chassis and Item **B**.
6. Using Item **H** with Item **M** and Item **L** bolt Item **B** through the existing hole in the lower face of each chassis member.
7. Using Item **H** bolt Item **A** to Item **B**.
8. Using Item **G** bolt the ball bracket (not supplied in this kit) to the mounting plate.
9. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.

**Note:** nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

