



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 1

TYPE TV339 Vauxhall Omega Saloon 94>

| Item | Qty | Description | Item | Qty | Description |
|------|-----|------------------------------------|------|-----|-------------------------------------|
| A | 1 | Angle Bracket | G | 2 | M10 x 120 Bolts, Nuts & S/P Washers |
| B | 1 | Forward Mounting Bracket | H | 7 | M10 x 35 Bolts, Nuts & S/P Washers |
| C | 1 | Bracing Stay | J | 2 | M12 x 50 Bolts, Nuts & S/P Washers |
| D | 2 | Handed Brackets | J1 | 2 | M12 x 40 Bolts, Nuts & S/P Washers |
| E | 2 | 22 x 90 Spacer Tubes | K | 1 | M12 x 30 Bolts, Nuts & S/P Washers |
| F | 2 | M16 x 50 Bolts, Nuts & S/P Washers | L | 5 | 10 x 40 Flat Washers |
| | | | M | 2 | 12 x 40 Flat Washers |
| | | | N | 4 | 10 x 25 Flat washers |
| | | | p | 2 | 12 x 25 Flat Washers |

1. Remove the floor covering and rear plastic trim. Remove the centre section from the trim provided for the towbar.
2. Locate the three dimples on the rear panel, centre pop them back and drill out to 11mm.
3. Place Item **A** against the rear panel, mark the mastic around the bottom edge and remove, so that Item **A** fits to the floor. Drill out the two dimples in the floor at 225mm centres also the two dimples 100mm forward at 210mm centres, (the fuel tank is under these holes so be careful with the drill). Remove the mastic for Item **M**.
4. Using Item **H** with Item **L** on the rear panel loosely bolt Item **A** inside the boot. Using Item **J** with Item **P** loosely bolt Item **D** to the underside of the vehicle. Bolt at the forward holes using Item **J1** and Item **M**.
5. Locate the forward dimples in the floor at 250mm centres (these are above the axle) drill out to 11mm and clear away the mastic for Item **L**. Using Item **G** with Item **L** and Item **E** loosely bolt Item **B** into place.
6. Using Item **H** with Item **N** bolt Item **C** to Item **D**. Using Item **K** bolt Item **C** to Item **B**.
7. Using Item **F** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
8. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure. Replace floor covering and rear trim.

Note: Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

