



# Tow-Trust Towbars

**Important: Please read General Notes overleaf before fitting**

Issue 2

## Type TV341A Vauxhall Vectra Saloon/Hatchback 1995>

Item	Qty	Description	Item	Qty	Description
A	1	Towbar	G	1	19 x 66 Spacer Tube
B	1	L/H Clamp Plate	H	2	M16 x 50 Bolts, Nuts & Washers
C	1	R/H Clamp Plate	J	2	M10 x 110 Bolts, Nuts & Washers
D	2	Clamp Plates with C/Nuts	K	1	M10 x 100 Bolts, Nuts & Washers
E	3	19 x 70 Spacer Tubes	K1	2	M10 x 120 Bolts, Nuts & Washers
F	1	19 x 80 Spacer Tube	L	4	M10 x 30 Bolts & Washers
			M	1	10 x 40 Flat Washers
			N	9	10 x 25 Flat washers
			P	1	Spacer (50 x 10 x 60)

**Note: NO NEED TO REMOVE BUMPER.**

1. Remove the floor covering and pull the side covers out enough to allow access to the mounting points.
2. On the left hand side remove the mastic from marked out area inside the boot, this will expose the three dimples in the floor.
3. Drill 20mm holes down through the dimples in the floor only, three on the left side and two on the right.
4. Place the spacing tubes (items E, F & G) down into the chassis members (see sketch) and locate item B and item C over the tubes inside the boot.
5. Using item K1 on the right side and item J on the left, loosely bolt item A to the underside of the chassis using item M under the head of item K in the extra hole on the left and item N under each bolt & nut. Place item P between item A and the chassis on the right hand side.
6. Using the holes in item B and item C as jigs drill four 12mm holes back through the rear panel.
7. Place item D up behind the bumper and inline with the holes just drilled in the rear panel using item L bolt item D into place.
8. Using item H bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
9. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
10. Replace side covers and floor covering.

**Note:** nose load limits and vehicle manufactures trailer / caravan weight limits must be observed.

