



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 1

Type TV342 Vauxhall Vectra Estate 96>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	G	2	M16 x 50 Bolts, Nuts & Washers
B	1	Two Hole Clamp Plate	H	3	M10 x 100 Bolts, Nuts & Washers
C	1	Three Hole Clamp Plate	J	2	M10 x 110 Bolts, Nuts & Washers
D	3	19 X 69 Spacer Tubes	K	5	10 x 25 Flat Washers
E	1	19 x 63 Spacer Tube	L	1	50 x 8 x 50 Spacer
F	1	19 x 79 Spacer Tube			

Note: There is no need to remove the bumper

- 1.** Locate the spare wheel cover and temporarily remove. Remove the four torx head screws securing the rear plastic trim, the two torx head screws from the floor panel catch and the two push clips that secure the carpet trim to the rear panel. Lift the carpet and locate the dimples in the floor above each chassis, drill 20mm holes down through the dimples in the floor only, three on the left side and two on the right.
- 2.** Place the spacer tubes (items **D**, **E** and **F**) down into the chassis members (see sketch) and locate item **B** (right side) and item **C** (left side) over the tubes inside the boot.
- 3.** Using item **H** on the left and item **J** on the right loosely bolt item **A** to the underside of the chassis (use item **K** under each nut underneath) and item **L** between the chassis and item **A** (see sketch).
- 4.** Using item **G** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.
- 5.** Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
- 6.** Refit the trim and spare wheel cover.

Note: nose load limits and vehicle manufactures trailer / caravan weight limits must be observed.

