



# Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 3

## TVW625 Volkswagen Passat July 2005>

Item	Qty	Description	Item	Qty	Description
A	1	Crossmember	C	2	M16 x 50 Bolts, Nuts & S/P Washers
B	1	Extension Bar	D	4	M12 x 40 Bolts & S/P Washers
			E	2	M12 x 85 Grade 10.9 Bolts & Nyloc Nuts
			F	8	12 x 30 Flat Washers

- 1.** Remove rear light clusters.
- 2.** Remove the rear bumper. Four fixings around each wheel arch, one fixing at each bumper tip, two fixings below each light cluster and fixings along the lower edge.
- 3.** Pull each side of the bumper to remove off sliders.
- 4.** Cut a section from the lower edge of the bumper (see sketch) Trim to suit.
- 5.** Remove the bumper beam. (This is not refitted with the towbar.)
- 6.** Temporarily lower the heat shield.
- 7.** Remove plastic cover from the right hand chassis rail.
- 8.** Remove tape from the outer face of each chassis member covering the towbar mounting holes.
- 9.** Locate Item **A** into each chassis member and using Item **D** with Item **F** bolt into place through existing holes.
- 10.** Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
- 11.** Re-fit exhaust heat shield, plastic cover, rear bumper and light clusters.
- 12.** Using Item **E** with Item **F** bolt Item **B** to Item **A**.
- 13.** Using Item **C** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate.

### Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.

